History of sake brewery

Sake Brewery, Shusen-kurano has started at Kawanakajima in Nagano, Japan in 1540. There are lots of nature and clear spring water here Kawanakajima. Shusen-kurano is one of the oldest Sake breweries and has brewed for more than 460 years in Japan. During the age of civil strife in Japan, the one of the biggest war “Battle of Kawanakajima” came off at Kawanakajima and commander “Shingen Takeda” and “Kenshin Uesugi” also tasted Shusen-kurano Sake. Shusen-kurano is small brewery and the capacity of production is very limited (50,000 bottles/year) but brewing with traditional procedure in order to keep high quality.

To-ji Master sake brewer

“TOJI” is the most important person to handle all of brewery. Shusen-kurano’s TOJI is Ms. Mariko Chino who learned brewery and microbiology at Tokyo University of agriculture. She had worked as National Tax Agency Brewery lab scientist for 2 years. After learned Sake brewing she had learned what needed for TOJI from him. Afterward she learned study to become TOJI from last TOJI “sato” for eight years. Suddenly Last TOJI past away, she acceded to his position. She had been awarded a lot of prize for Sake brewery.

Policy

The consumption of Sake has decreased in these years. It has seemed that Sake has been lost its appeal by Japanese people. On the other hand, Sake has become more popular in New York or other foreign countries and the Sake consumption has increased more than 10% every year. Shusen-kurano will bring forward Sake’s enchantment and its possibility to all over the world.
Gembu

**Tokubetsu-Jyunmai**

- **Brand**: Gembu
- **Type**: Tokubetsu-Jyunmai
- **Brewery**: Shusen-kurano sake brewery products
- **Rice**: Miyama-nishiki
- **Polish Rate**: 65%
- **Alcohol**: 15° - 16°
- **Volume**: 1.8L, 720 ml

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**Fuwari - suisui**

- **Brand**: Gembu
- **Type**: Fuwari - suisui
- **Brewery**: Shusen-kurano sake brewery products
- **Rice**: Miyama-nishiki
- **Polish Rate**: 59%
- **Alcohol**: 12° - 13°
- **Volume**: 500 ml

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**Jyunmai-ginjyo**

- **Brand**: Gembu
- **Type**: Jyunmai-ginjyo
- **Brewery**: Shusen-kurano sake brewery products
- **Rice**: Yamada-nishiki
- **Polish Rate**: 59%
- **Alcohol**: 15° - 16°
- **Volume**: 1.8L, 720 ml

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**Kawanakajima**

- **Brand**: Gembu
- **Type**: Kawanakajima
- **Brewery**: Shusen-kurano sake brewery products
- **Rice**: Miyama-nishiki
- **Polish Rate**: 49%
- **Alcohol**: 16° - 17°
- **Volume**: 1.8L, 720 ml

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**NIGORI-sake (white)**

- **Brand**: Gembu
- **Type**: NIGORI-sake (white)
- **Brewery**: Shusen-kurano sake brewery products
- **Rice**: Miyama-nishiki
- **Polish Rate**: 65%
- **Alcohol**: 15° - 16°
- **Volume**: 1.8L, 720 ml